

INSTRUCTION SHEET

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DESCRIPTION:

ProSEAL Flexible Pouches are designed to create flexible indoor signs, displays or presentations quickly, easily and with minimal waste.

1. Remove individual pouches from box and set aside the Sled (the ProSEAL Sled is a carrier board to assist in the handling of large Flexible Pouches. It is made of materials that will not damage or cause excessive wear to the ProSEAL Laminators).
2. The Flexible Pouch consists of two pieces of film hinged at one end, along a short side. Separate the two pieces starting at the end opposite the hinge. Take care not to break the hinged seal.
3. Insert the image to be laminated in the pouch so there is at least a 1/8" (3.5mm) border around each of the sides. This ensures that moisture never reaches the image.
4. Place the pouch with the image on the Sled. Smooth out any wrinkles with the side of the hand or a soft flexible squeegee.
5. Tape the leading edge of the pouch to the Sled using masking tape.
6. Adjust the Control Knob to the 3/16" (5mm) setting for the ProSEAL Sled. Be sure that the heat is on, the middle LED indicator is on and the bottom LED is constantly on.
7. Slowly insert the Sled with the Flexible Pouch on top into the inlet opening. Ensure that the Sled is centered and straight. A gentle push may be required to start the Sled into the machine. Hold the edge of the Sled until it is engaged and the laminator begins pulling it on its own. The Sled will feed through the laminator and automatically exit at the rear of the machine.
8. **CAUTION! THE SLED WILL BE HOT!** Allow it to lie flat and cool before removing the tape. Gently remove the pouch from the Sled and save it for next pouch.
9. If there is any dirt or adhesive on the surface of the flexible pouch, it can be removed by dampening a lint free cloth with ISO Propyl Alcohol (IPA) and wiping the surface.

Always use care when using IPA! IPA is very flammable!

The flash point of IPA is 11°C (51.8°F). The self-ignition temperature is 400°C (752°F).

COMPATIBLE LAMINATORS:

Designed for use with ProSEAL 25 and ProSEAL 44 Laminators, and SEAL® Brands Image® commercial roller laminators.

For Use with SEAL Brands Image commercial roller laminators:

Recommended Temp:	225°F (108°C)
Recommended Speed:	1-2 ft/min (0.3 – 0.6mpm)
Recommended Pressure:	60-70 PSI
Recommended Nip Setting:	0

COMPATIBLE MEDIA:

ProSEAL Flexible Pouches are compatible with ink jet, electrostatic, lithographic and plain paper media. We do not recommend use with resin-coated photographic papers.